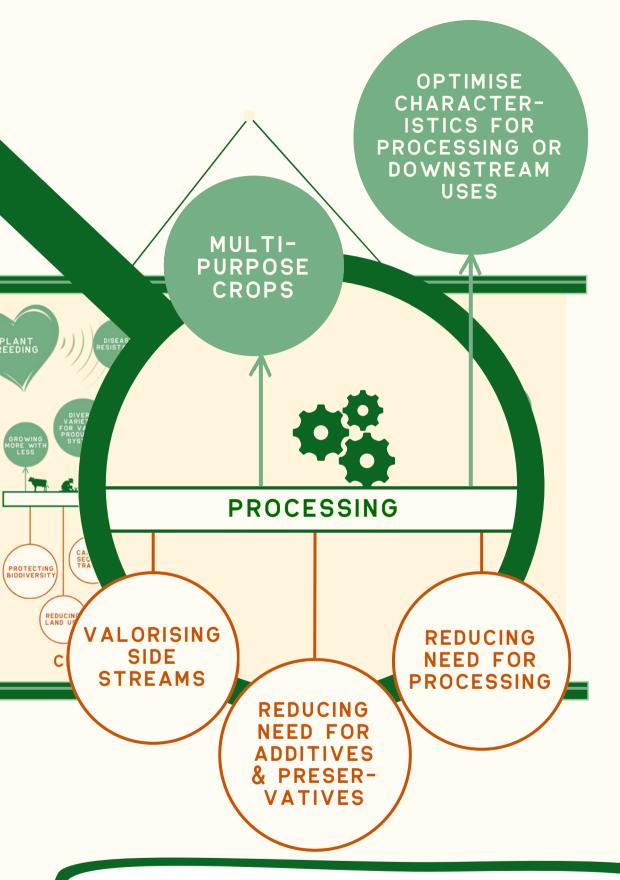




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HOW CAN PLANT BREEDING OPTIMISE THE PROCESSING OF FRUITS & VEGETABLES?





Before they reach the supermarket shelf, many fruits and vegetables are processed — not just into juices or sauces, but simply washed, peeled, sliced, packaged, or frozen. These steps, though sometimes minimal, can be resourceintensive and generate a lot of waste!

Carefully bred varieties can help simplify and optimise these early processing steps — reducing costs, energy use, and the need for chemical preservatives.

THE ISSUES AT THE PROCESSING LEVEL

CIITTING

POTATOFS



Processing companies, along with the entire food industry, are under increasing pressure to reduce waste, lower energy consumption, and limit additives. This pressure comes from growing environmental concerns, sustainability goals, and consumer demand for healthier, more eco-friendly products. However, the inherent traits of raw produce often complicate these efforts:

> **Irregular shapes:** Produce that's not uniform in shape or size makes mechanical sorting, peeling, and slicing inefficient. This increases processing time and waste.

> > **Improper storage:** Fresh produce that isn't stored correctly can lose quality before or during the processing stage, leading to discarded goods.

Cosmetic standards: Produce that doesn't meet shape, size, or appearance standards is often discarded, despite being perfectly edible.

Quick browning or spoilage: Some fruits and vegetables are prone to rapid degradation, requiring chemical treatments to preserve their quality.

IT'S NOT US

IT'S YOU

Sidestreams like peels, seeds, and stems are often already used in processing — for example, as animal feed or compost. But these by-products can be made more valuable and used more efficiently.

These challenges begin with the raw produce, and plant breeding can help address them right at the source.

Processing facilities often rely on machines to peel, slice, or package produce. These machines are calibrated for specific dimensions, so when fruits and vegetables are uniform in size and shape, the process becomes much more efficient. For instance, if a potato has a consistent oval shape, peelers can remove just the skin without cutting into the edible flesh, reducing waste.

Plant breeding can help develop crops that require less intervention before packaging:

BY DEVELOPING PRODUCE WITH SMOOTHER SKIN WHICH REDUCE THE NEED FOR DEEP PEELING.

GO TO MY

CHANNEL FOR MY

FULL SKIN CARE

ROUTINE

BY DEVELOPING UNIFORMLY SHAPED PRODUCE WHICH THEN IS EASIER TO CUT AND PACK. BY DEVELOPING PRODUCE THAT RESIST BRUISING, AND NEEDS LESS TRIMMING AND HANDLING.

I JUST GOT HIT BY A BUS BUT YOU WOULDN'T BE ABLE TO TELL, WOULD YOU?

REDUCING THE NEED FOR ADDITIVES AND PRESERVATIVES

Some additives are only needed because fruits and vegetables don't store well after minimal processing. But breeders are changing that by developing, for example... WE USE TO DIP IN

Non-browning apples and potatoes that reduce the need for acid dips.

Slower-ripening tomatoes and strawberries that stay fresh longer without preservatives.

ACID, IF YOU CATCH

MY DRIFT

Lettuce bred for stronger cell walls which wilts less after washing and packaging.

With the right characteristics, produce can stay fresh and attractive for longer, by itself!

MAKING SIDE-STREAMS MORE VALUABLE

Trimmings and peels aren't always wasted — but they're not always fully valued either. Plant breeding can enhance their usefulness, helping turn by-products into higher-value resources.

Tomatoes with high lycopene in the skin can be used to extract natural colourants and antioxidants for food or supplements.

INSIDE AND OUT

AM USEFUL



Apples with fibre-rich peels are ideal for creating fibre powders or health supplements.

Seeds richer in protein or oils can be repurposed for plant-based foods, oils, or even cosmetic products.

Plant breeding can enhance the nutritional or functional qualities of these sidestreams, supporting a more efficient and circular use of resources across the agri-food chain.

WHY IT MATTERS

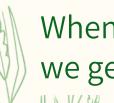
Food processing is a key part of the agri-food chain, and improving it at the input level is crucial to...

> Reduce energy and water use: Crops with traits like firmer texture, uniform shape or longer shelf life are easier to handle, store, and process, cutting down on energy for sorting, washing, and refrigeration.

Minimise chemical additives: Traits like nonbrowning or slower ripening can cut the need for preservatives, acid dips, or post-harvest treatments.

Cut processing waste: Crops bred for smoother skins, firmer textures, or better storage resist damage and spoilage — meaning less food is discarded.

Support a circular economy: Nutrient-rich peels, seeds, or pulp from specially bred varieties can be repurposed into supplements, animal feed, or cosmetics instead of being thrown away.



When we breed with the processing stage in mind we get more efficient and sustainable food systems. 2 88. TAIN Y 22 WA A KANNIN ANT 57 MI 61/1 IIINI

EXAMPLES OF VARIETIES DEVELOPED WITH PROCESSING IN MIND

Long-stemmed broccoli: Easy-Broq[™] Broccoli (developed by Syngenta): This variety features longer stems, reducing the need for trimming during processing and enhancing yield for freezing or baby food production.

Extended Shelf-Life Lettuce: Knox[™] Lettuce: Rijk Zwaan developed this variety with delayed pinking on cut edges, extending shelf life and reducing waste already at the processing level.

ASK US

✤ Got questions about plant science & breeding? We've got answers! Join Plant ETP's campaign to feed your curiosity!
Ask your questions here:

tinyurl.com/bdzhepr9



Crop genetics hold key to cutting food chain waste

How vegetable breeding helps to reduce food waste and loss

<u>The Potential of Selected Agri-Food Loss and Waste to Contribute to a Circular</u> <u>Economy: Applications in the Food, Cosmetic and Pharmaceutical Industries</u>